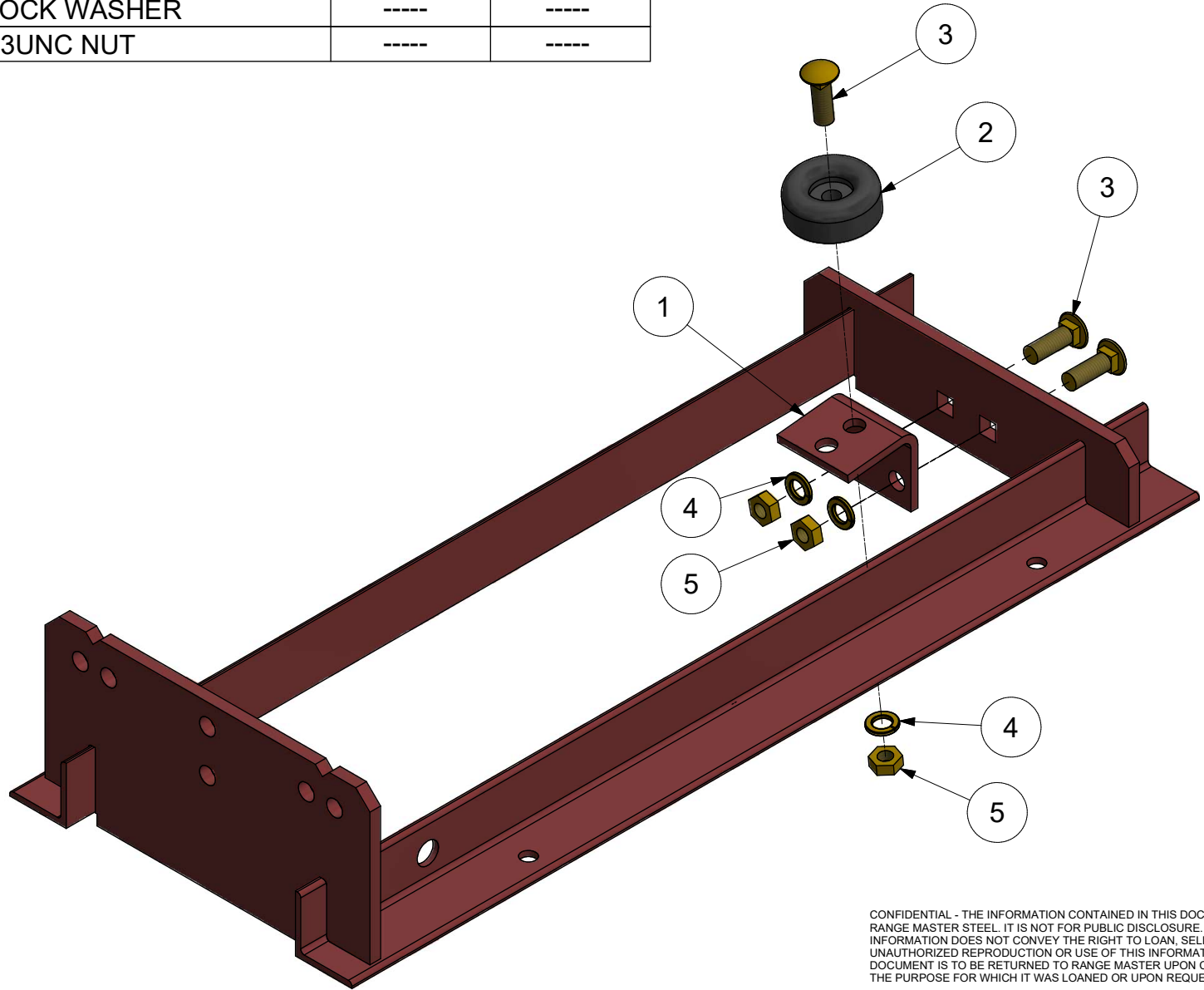


DET	QTY	DESCRIPTION	LENGTH	TOT LG
1	1	BUMPER BRACKET	----	----
2	1	BUMPER	----	----
3	3	1/2 X 1-1/4 CARRIAGE BOLT	----	----
4	3	1/2 LOCK WASHER	----	----
5	3	1/2-13UNC NUT	----	----



CONFIDENTIAL - THE INFORMATION CONTAINED IN THIS DOCUMENT IS THE PROPERTY OF RANGE MASTER STEEL. IT IS NOT FOR PUBLIC DISCLOSURE. POSSESSION OF THIS INFORMATION DOES NOT CONVEY THE RIGHT TO LOAN, SELL OR DISCLOSE THIS INFORMATION. UNAUTHORIZED REPRODUCTION OR USE OF THIS INFORMATION IS PROHIBITED. THIS DOCUMENT IS TO BE RETURNED TO RANGE MASTER UPON COMPLETION OF THE PURPOSE FOR WHICH IT WAS LOANED OR UPON REQUEST.

HIRST DESIGN & ENG.		HEAT TREATMENT		ENG. REF:	
		TITLE Assembly-Dwg Bumper Assembly			
DWN BY RBH 6/24/2016	SIZE C	ENGR. APPROVAL RH	DWG. NO. popper-asm-bumper	REV A	
CK'D BY RH 6/24/2016	SCALE 1/2		SHEET 1 OF 1		